

INTERNATIONAL FASTENERS, INC.



SPEC DATA SUBMITTAL SHEET

Daggerz™ Drywall Screws • Phillips Bugle Fine • Zinc

Size	TPI	Ctn Qty	Daggerz™ Part Number	Drive	Head	Thread	Point
6 x 1	18	10,000	DWFZ06100	#2	Bugle	Double Lead	Pierce
6 x 1-1/8	18	10,000	DWFZ0611008	#2	Bugle	Double Lead	Pierce
6 x 1-1/4	18	8,000	DWFZ061104	#2	Bugle	Double Lead	Pierce

material.	C1022 LOW CARBON STEEL, CORE HARDNESS: HV240-425			
finish	Zinc Finish provides 24 hour minimum salt spray corrosion resistance			
application	gypsum to light gauge metal applications			
installation	Screw gun with depth sensitive nosepiece with installation speed not to exceed 2500 RPM. Overdriving may result in fastener failure or strikeout of the work surface. The fastener is fully seated when the head's bearing surface is flush with the material being attached.			

Meets or exceeds the following specifications:				
ASTM A510 Specification for General Requirements for Wire Rods and Coarse Round Wire, Carbon (Minimum grade 1018)				
ASTM B117	Practice for Operating Salt Spray (Fog) Apparatus			
ASTM C1002	Standard Specification for Steel Self-Piercing Tapping Screws for Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs			

Ultimate Value Chart									
	DIAMETER	25 Gauge	22 Gauge	20 Gauge	Min Torsional Strength (Lb)				
Tension (Pull) Lbs 1 pc	#6	165	245	349	24 lbs				
Shear (Metal to Metal)	#6	410	601	620	24 lbs				

These figures are offered only as a guide and are not guaranteed in any way by International Fasteners, Inc.

Appropriate safety factors should be applied to these values for specific purposes.

All International Fasteners, Inc. Fasteners are manufactured to IFI's Performance Specifications and Print Drawings.

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